

Name : Link Testing Instruments Co.,Ltd.

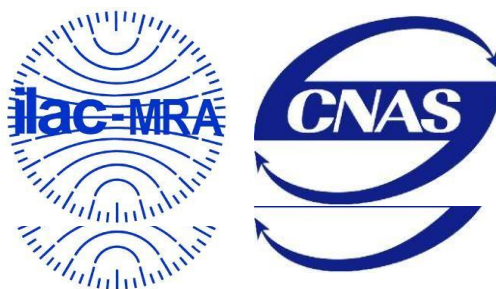
Registration No. : L6429

ADDRESS :

A: Dikou Road, Jinan, Shandong, China

INDEX OF ACCREDITED SIGNATORIES

No.	Address	Range	Type	Update date
1	A	Approved signatories (Chinese)	Initial assessment	2020-09-17
2		<u>Approved signatories (English)</u>	Initial assessment	2020-09-17
3	A	Testing ability(Chinese)	Initial assessment	2020-09-17
4		<u>Testing ability(English)</u>	Initial assessment	2020-09-17



CHINA NATIONAL ACCREDITATION SERVICE FOR CONFORMITY ASSESSMENT
APPENDIX OF ACCREDITATION CERTIFICATE
(Registration No. CNAS L6429)

NAME:Link Testing Instruments Co.,Ltd.

ADDRESS:Dikou Road, Jinan, Shandong, China

Date of Issue:2020-09-17

Date of Expiry:2026-09-16

Date of Update : 2021-09-17

APPENDIX 1 ACCREDITED SIGNATORIES AND SCOPE

No	Name	Authorized Scope of Signature	Note
1	Li lin	Testing for Plastics Film and Related Products	
2	Deng Jiajia	Testing for Plastics Film and Related Products	



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Accreditation Criteria:ISO/IEC 17025:2005 and relevant requirements of CNAS

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APPENDIX 2 ACCREDITED TESTING

No	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
		No	Item/Parameter				
1	Plastics Film and Related Products	1	water vapor transmission Rate	0315	Test method for water vapor transmission of plastic film and sheet –Cup method GB/T 1037-1988		
				0315	Determination of water vapour transmission rate for plastic film and sheeting-Electrolytic detection sensor method GB/T 21529-2008		

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
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1	Plastics Film and Related Products	1	water vapor transmission Rate	0315	Tests for Water Transmission YBB00092003	Accredited only for Method 1 and Method 2	
				0315	Sheet materials-Determination of water vapour transmission rate-Gravimetric (dish) method ISO 2528-1995		
				0315	Plastics-film and sheeting-Determination of water vapour transmission rate-Part 3:Electrolytic detection sensor method ISO 15106.3-2003		
				0315	Standard Test Methods for Water Vapor Transmission of Materials ASTM E96/E96M-2012		

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
		№	Item/Parameter				
1	Plastics Film and Related Products	2	Oxygen gas permeability characteristics	0315	Packaging material—Test method for oxygen gas permeability characteristics of plastic film and sheeting —Coulometric Sensor GB/T 19789-2005		
				0315	Standard test method for oxygen gas transmission rate through plastic film and sheeting using a coulometric sensor ASTM D3985-2005(2010)e1		
				0315	Standard Test Method for Determination of Oxygen Gas Transmission Rate, Permeability and Permeance at Controlled Relative Humidity Through Barrier Materials Using a Coulometric Detector ASTM F1927-2007		

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
		№	Item/Parameter				
1	Plastics Film and Related Products	3	gas-transmission rate	0315	Plastics-Film and sheeting-Determination of gas transmission-Differential-pressure method GB/T 1038-2000		
				0315	Tests for Gas Transmission YBB00082003	Accredited only for Method 1	
				0315	Plastics-Film and sheeting-determination of gas-transmission rate-Part1:Differential-pressure methods ISO 15105.1-2007		
				0315	Standard Test Method for Determining Gas Permeability Characteristics of Plastic Film and Sheeting ASTM D1434-1982 (2009) el		
		4	Thickness	0315	Plastics film and sheeting-Determination of thickness by mechanical scanning GB/T 6672-2001		

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1	Plastics Film and Related Products	4	Thickness	0315	Plastics-Film and sheeting-Determination of thickness by mechanical scanning ISO 4593-1993		
				0315	Standard Test Methods for Thickness of Solid Electrical Insulation ASTM D374-1999(2005)		
		5	Tensile Properties	0315	Plastics-Determination of Tensile Properties-Part 1: General Principles GB/T 1040.1-2006 Plastics - Determination of Tensile Properties - Part 3: Test Conditions for Films and Sheets GB/T 1040.3-2006	Accredited only for tensile strength and nominal tensile break strain	

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1	Plastics Film and Related Products	5	Tensile Properties	0315	Plastics-Determination of Tensile Properties-Part 1: General Principles ISO 527.1-2012 Plastics - Determination of Tensile Properties - Part 3: Test Conditions for Films and Sheets ISO 527.3-1995	Accredited only for tensile strength and nominal tensile break strain	
				0315	Tests for Determination of tensile properties YBB00112003		
				0315	Standard Test Method for Tensile Properties of Thin Plastic Sheeting ASTM D882-2012	Accredited only for tensile strength and nominal tensile break strain	
		6	Tear resistance	0315	Plastics-Film and sheeting-Determination of tear resistance-Trouser tear method (Elmendor) GB/T 16578.2-2009		

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1	Plastics Film and Related Products	6	Tear resistance	0315	90°Tear resistance of plastic film QB/T 1130-1991(2009)		
				0315	Plastics-Film and sheeting-Determination of tear resistance-Trouser tear method (Elmendor) ISO 6383.2-1983		
				0315	Standard Test Method for Tear Resistance (Graves Tear) of Plastic Film and Sheetting ASTM D1004-2013		
				0315	Standard Test Method for Propagation Tear Resistance of Plastic Film and Thin Sheetting by Pendulum Method ASTM D1922-2009		
		7	Coefficients of friction	0315	Plastics film and sheeting—Determination of the coefficients of friction GB/T 10006-1988		

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1	Plastics Film and Related Products	7	Coefficients of friction	0315	Plastics-Film and sheeting-Determination of the coefficients of friction ISO 8295-1995		
				0315	Standard Test Method for Static and Kinetic Coefficients of Friction of Plastic Film and Sheeting ASTM D1894-2011e1		
		8	Peeling strength	0315	Test method for peel force of flexible laminated plastics GB/T 8808-1988		
				0315	Test for peel strength YBB00102003		
				0315	Standard Test Method for Comparison of Bond Strength or Ply Adhesion of Similar Laminates Made from Flexible Materials ASTM F904-1998 (2008)		

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1	Plastics Film and Related Products	9	Determination of shrinkage stress and contraction stress	0315	Plastics-Heatshrinkable films of polyethylene,ethylene copolymers and their mixtures-Determination of shrinkage stress and contraction stress ISO 14616-1997		
				0315	Standard Test Method for Unrestrained Linear Thermal Shrinkage of Plastic Film and Sheeting ASTM D2732-2008		
				0315	Testing of plastic films: determination of the shrinking stress DIN 53369-1976		
		10	Sealed Strength	0315	Test method for thermal synthesis strength of plastic film packaging bags QB/T 2358-1998(2009)		
				0315	Tests for welding strength YBB00122003		

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1	Plastics Film and Related Products	10	Scaled Strength	0315	Standard Practices for Making Heatseals for Determination of Heatsealability of Flexible Webs as Measured by Seal Strength ASTM F2029-2008		
		11	Impact Resistance of Plastic Film by the Free-Falling	0315	Plastics—Film and sheeting— Determination of impact resistance— Free falling dart method-Part 1:Staircase method GB/T 9639.1-2008		
				0315	Plastics—Film and sheeting— Determination of impact resistance— Free falling dart method-Part 1:Staircase method ISO 7765.1-1988		
				0315	Standard Test Methods for Impact Resistance of Plastic Film by the Free-Falling Dart Method ASTM D1709-2009		

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1	Plastics Film and Related Products	12	Impact resistance of plastic films	0315	Test method for pendulum impact resistance of plastic films GB 8809-1988		
		13	Flex Durability	0315	Standard Test Method for Flex Durability of Flexible Barrier Materials ASTM F392/F 392M-2011		
		14	Luminous Transmittance/Haze	0315	Determination of the luminous transmittance and haze of transparent plastics GB/T 2410-2008		
2	Polyethylene blown covering film for agriculture		Part of Items	0315	Polyethylene blown covering film for agriculture GB 4455-2006	Accredited only for thickness, tensile strength, 90 degree tear resistance, transmissivity and haze	

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3	Polyethylene blow film for packaging		Part of Items	0315	Polyethylene blow film for packaging applications GB/T 4456-2008	Accredited only for thickness, nominal tensile break strain, falling dart impact, coefficient of friction, transmissivity and haze, heat seal strength, water vapor transmission volume and gas transmission volume	
4	Plastic cling wrap film for keeping fresh of food		Part of Items	0315	Plastic cling wrap film for keeping fresh of food GB 10457-2009	Accredited only for thickness, tensile strength, 90 degree tear resistance, deviation of gas transmission rate and deviation of water vapor transmission, transmissivity and haze, autohension	

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
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5	Heat shrinkable polyethylene film		Part of Items	0315	Heat shrinkable polyethylene film GB/T 13519-1992	Accredited only for thickness, tensile strength, tear resistance, shrinkage and shrinkage ratio	
6	Non-stretching polyethylene film & non-stretching polypropylene film		Part of Items	0315	Non-stretching polyethylene film & non-stretching polypropylene film QB/T 1125-2000	Accredited only for thickness deviation, tensile strength, haze and coefficient of friction	
7	Polyethylene blown film for packaging of liquid		Part of Items	0315	Polyethylene blown film for packaging of liquid QB 1231-1991(2009)	Accredited only for thickness, physical and mechanical properties	

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8	Biaxiality oriented Polypropylene film		Part of Items	0315	Biaxiality oriented Polypropylene (BOPP) film for general use GB/T 10003-2008	Accredited only for maximum and average thickness deviation, nominal tensile break strain, heat seal strength, haze,	
					Plastics-Film and sheeting-Biaxially oriented polypropylene (PP) films ISO 17555-2003	water vapor transmission volume	
9	Biaxial orientation polypropylene pearl films		Part of Items	0315	Biaxial orientation polypropylene pearl films BB/T 0002-2008	Accredited only for thickness, tensile strength, coefficient of friction, heat seal strength, transmissivity and water vapor transmission rate	

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10	Biaxially oriented polyester film for package		Part of Items	0315	Biaxially oriented polyester film for package GB/T 16958-2008	Accredited only for thickness, tensile strength, , haze, coefficient of friction,	
			Part of Items	0315	Plastics-Film and sheeting-Biaxially oriented poly(ethyleneterephthalate)(PET) films ISO 15988:-2003	oxygen and water vapor permeability coefficient	
11	Polyvinylidene chloride (PVDC) cling wrap film for food-packaging		Part of Items	0315	Polyvinylidene chloride (PVDC) cling wrap film for food-packaging GB/T 24334-2009	Accredited only for thickness, tensile strength,haze, transmissivity , oxygen transmissison volume and water vapor transmission volume	

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12	Polyvinylidene chloride (PVDC) flat-film for food-packaging		Part of Items	0315	Polyvinylidene chloride (PVDC) flat-film for food-packaging GB/T 17030-2008	Accredited only for thickness, tear resistance, tensile strength, water transmission volume and oxygen transmission volume	
13	Polyvinylidene chloride (PVDC) coated film		Part of Items	0315	Polyvinylidene chloride (PVDC) coated film BB/T 0012-2008	Accredited only for tensile strength, elongation rate, coefficient of friction, heat seal strength, oxygen transmission rate and water vapor transmission rate	
14	Heat-shrinkable polyolefine films for packaging materials		Part of Items	0315	Heat-shrinkable polyolefine films for packaging materials GB/T 19787-2005	Accredited only for thickness, physical and mechanical properties	

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
		№	Item/Parameter				
15	Biaxially oriented polyamide (nylon) film		Part of Items	0315	Biaxially oriented polyamide (nylon) film GB/T 20218-2006	Accredited only for thickness, tensile strength, haze, tear resistance, coefficient of friction and	
			Part of Items	0315	Plastics-Film and sheeting-Biaxially oriented polyamide(nyoln) films ISO 15987-2003	oxygen transmission volume	
16	Plastic packaging film deposited with aluminium		Part of Items	0315	Plastic packaging film deposited with aluminium BB/T 0030-2004	Accredited only for thickness, tensile strength, water vapor transmission volume and oxygen transmission volume	

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
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17	Plastic laminated films and pouches for packaging-Dry lamination and extrusion lamination		Part of Items	0315	Plastic laminated films and pouches for packaging-Dry lamination and extrusion lamination GB/T 10004 -2008	Accredited only for thickness, peel force, heat seal strength, tensile break force, nominal tensile strain, 90 degree tear force, pendulum impact resistance, water vapor transmission volume, oxygen transmission volume, coefficient of friction, puncture strength, transmissivity and haze	

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
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18	laminated films and pouches for packaging		Part of Items	0315	General rules of laminated films and pouches for packaging GB/T 21302-2007	Accredited only for thickness, tensile break force, , heat seal strength, peel force, pendulum impact resistance, water vapor transmission property, oxygen transmission property and coefficient of friction	
19	Laminated films and pouches for preserved vegetable packaging		Part of Items	0315	Laminated films and pouches for preserved vegetable packaging QB 2197-1996(2009)	Accredited only for thickness, tensile break force, , peel force, heat seal strength, oxygen transmission volume and water vapor transmission volume	

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
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20	Multi-layer co-extrusion barrier film for packaging		Part of Items	0315	General rules of multi-layer co-extrusion barrier film for packaging BB/T 0041-2007	Accredited only for thickness, tensile break force, heat seal strength, tearing strength, impact mass of falling dart, peel strength,transmissivity, haze, oxygen transmission rate and water vapor transmission volume	
21	Plastics laminated films and bags using for packaging of liquid food		Part of Items	0315	Plastics laminated films and bags using for packaging of liquid food GB 19741-2005	Accredited only for heat seal strength, peel strength of inner plastic film and oxygen transmission rate	

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22	Biaxiality oriented nylon (BOPA) low density polyethylene (LDPE) composite film		Part of Items	0315	Biaxiality oriented nylon (BOPA) low density polyethylene (LDPE) composite film QB/T 1871-1993	Accredited only for thickness, tensile break force, , 90 degree tearing force, peel force of layers, peel force of sealing edge(pouches), pendulum impact resistance, oxygen transmission volume and water vapor transmission volume	
23	Paper based laminated material using for aseptic packaging of liquid food		Part of Items	0315	Paper based laminated material using for aseptic packaging of liquid food GB 18192-2008	Accredited only for tensile break force, peel strength of inner plastic films, heat seal strength and oxygen transmission rate	

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
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24	Laminated bags using for aseptic package of liquid food		Part of Items	0315	Laminated bags using for aseptic package of liquid food GB 18454-2001	Accredited only for thickness, oxygen transmission rate, tensile strength, , peel force, heat seal strength and luminous transmittance	
25	Paper based laminated material for fresh - keeping package of liquid food		Part of Items	0315	Paper based laminated material for fresh-keeping packaging of liquid food GB/T 18706-2008	Accredited only for tensile break force, heat seal strength, peel strength of inner plastic films and oxygen transmission rate	

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26	Co-extrusion films and pouches for liquid milk for package		Part of Items		Co-extrusion films and pouches for liquid milk for package BB/T 0052-2009	Accredited only for thickness, tensile break force, heat seal strength, impact mass of falling dart, oxygen transmission rate and water vapor transmission rate	
27	Stretch wrap films for transport packaging		Part of Items	0315	Stretch wrap films for transport packaging BB/T 0024-2004	Accredited only for thickness, tensile break force, luminous transmissivity, haze and water vapor transmission rate	
28	Plastic Shopping Bags		Part of Items	0315	Plastic Shopping Bags GB/T 21661-2008	Accredited only for thickness, heat seal strength and falling dart impact	

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
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29	Plastic commodity bags		Part of Items	0315	Plastic commodity bags GB/T 24984-2010	Accredited only for thickness, heat seal strength, falling dart impact, deviation of gas transmission rate and deviation of water vapor transmission rate	
30	Laser holographic anti-counterfeiting biaxially oriented polypropylene film		Part of Items	0315	Laser holographic anti-counterfeiting biaxially oriented polypropylene film GB/T 26708-2011	Accredited only for maximum and average thickness deviation, tensile strength, nominal tensile break strain, haze, dynamic coefficient of friction and heat seal strength	

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		№	Item/Parameter				
31	The grip bag		Part of Items	0315	The grip bag BB/T 0014-2011	Accredited only for thickness, opening force of zippers, heat seal strength, tensile break force, and peeling force	
32	Composite film for medicine packaging		Part of Items	0315	Composite film for medicine packaging YY 0236-1996	Accredited only for thickness, physical property and mechanical property	
33	LDPE Infusion Bottles		Part of Items	0315	LDPE Infusion Bottles YBB00012002	Accredited only for puncture force, impermeability of punctured section and hanging force	

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
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34	PP infusion Bottles		Part of Items	0315	PP infusion Bottles YBB00022002	Accredited only for puncture force, impermeability of punctured section and hanging force	
35	LDPE films and pouches for medical Packaging		Part of Items	0315	LDPE films and pouches for medical Packaging YBB00072005	Accredited only for barrier property and heat seal strength	

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
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36	3-layer Co-extrusion Films and Bags Used for Infusion		Part of Items	0315	3-layer Co-extrusion Films and Bags Used for Infusion YBB00102005	Accredited only for puncture force, retain ability of puncture outfit, impermeabilit y of inserted point, seal performance of medicine injected point, hanging force, water vapor transmission volume(film, Method 1), oxygen transmission volume, nitrogen transmission volume and heat seal strength	

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
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37	5-layer Coextrusion Films (I) and Bags Used for Infusion		Part of Items	0315	5-layer Coextrusion Films (I) and Bags Used for Infusion YBB00112005	Accredited only for puncture force, retain ability of puncture outfit, impermeability of inserted point, seal performance of medicine injected point, hanging force, water vapor transmission volume(film, Method 1), oxygen transmission volume, nitrogen transmission volume and heat seal strength	
38	General Rule for Laminated Films and Pouches for Pharmaceutical Packaging		Part of Items	0315	General Rule for Laminated Films and Pouches for Pharmaceutical Packaging YBB00132002	Accredited only for barrier property and mechanical property	

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
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39	Laminated Films and Pouches(PET/AL/PE) for Pharmaceutical Packaging		Part of Items	0315	Laminated Films and Pouches(PET/AL/PE) for Pharmaceutical Packaging YBB00172002	Accredited only for barrier property, mechanical property and heat seal strength	
40	Laminated Films and Pouches(PET/LDPE) for Pharmaceutical Packaging		Part of Items	0315	Laminated Films and Pouches(PET/LDPE) for Pharmaceutical Packaging YBB00182002	Accredited only for barrier property, mechanical property and heat seal strength	
41	AL/PE cold-formed foil for Solid Pharmaceutical Packaging		Part of Items	0315	AL/PE cold-formed foil for Solid Pharmaceutical Packaging YBB00182004	Accredited only for water vapor transmission volume, oxygen transmission volume, peel strength and heat seal strength	

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
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42	Laminated Films and Pouches (BOPP/LDPE) for Pharmaceutical Packaging		Part of Items	0315	Laminated Films and Pouches (BOPP/LDPE) for Pharmaceutical Packaging YBB00192002	Accredited only for barrier property, mechanical property and heat seal strength	
43	Laminated Films and Pouches (BOPP/VMCPP) for Pharmaceutical Packaging		Part of Items	0315	Laminated Films and Pouches (BOPP/VMCPP) for Pharmaceutical Packaging YBB00192004	Accredited only for water vapor transmission volume, oxygen transmission volume, peel strength and heat seal strength	
44	Laminated Films and Pouches (PT /AL /PE) for Pharmaceutical Packaging		Part of Items	0315	Laminated Films and Pouches (PT /AL /PE) for Pharmaceutical Packaging YBB00202004	Accredited only for water vapor transmission volume, oxygen transmission volume, peel strength between AL and PE layers and heat seal strength	

№	Test Object	Item/Parameter		Code of Field	Title, Code of Standard or Method	Limitation	Note
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45	PVC/PE /PVDC Composite sheet for Solid Pharmaceutical Packaging		Part of Items	0315	PVC/PE /PVDC Composite sheet for Solid Pharmaceutical Packaging YBB00202005	Accredited only for water vapor transmission volume, oxygen transmission volume, heat seal strength and impact resistance	
46	PVC sheet for Solid Pharmaceutical Packaging		Part of Items	0315	PVC sheet for Solid Pharmaceutical Packaging YBB00212005	Accredited only for water vapor transmission volume, oxygen transmission volume and impact resistance	
47	PVC/PVDC Composite sheet for Solid Pharmaceutical Packaging		Part of Items	0315	PVC/PVDC Composite sheet for Solid Pharmaceutical Packaging YBB00222005	Accredited only for water vapor transmission volume, oxygen transmission volume and heat seal strength	

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48	PVC/LDPE Composite sheet for Solid Pharmaceutical Packaging		Part of Items	0315	PVC/LDPE Composite sheet for Solid Pharmaceutical Packaging YBB00232005	Accredited only for water vapor transmission volume, oxygen transmission volume, heat seal strength and impact resistance	
49	PA/AL/PVC Cold-formed Foil for Solid Pharmaceutical Packaging		Part of Items	0315	PA/AL/PVC Cold-formed Foil for Solid Pharmaceutical Packaging YBB00242002	Accredited only for water vapor transmission volume, oxygen transmission volume, peel strength and heat seal strength	
50	Composite Pipe(PE/AL/PE) for Pharmacertical Cream Packaging		Part of Items	0315	Composite Pipe(PE/AL/PE) for Pharmacertical Cream Packaging YBB00252005	Accredited only for peel strength, water vapor transmission volume and oxygen transmission volume	

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51	Multi-layer Co-extrusion Films and Bags Used for infusion		Part of Items	0315	Rules for Multi-layer Co-extrusion Films and Bags Used for infusion YBB00342002	Accredited only for adaptability, water vapor permeability(film), oxygen transmission volume, nitrogen transmission volume and heat seal strength	
52	pressure –sensitive tape	1	Peeling strength	0319	Test method for peel strength of pressure –sensitive tape at 180°angle GB/T 2792-1998		
		2	water vapor transmission Rate	0319	Test method for water vapor transmission of pressure-sensitive tapes GB/T 15331-1994		
53	Pressure sensitive adhesive label		Part of Items	0319	Test method for peel strength of pressure –sensitive tape at 180°angle GB/T 2792-1998	Accredited only for peel strength	
					Pressure sensitive adhesive label HG/T 2406-2002	Accredited only for peel strength	

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54	Kraft paper pressure sensitive adhesive tape		Part of Items	0319	Test method for peel strength of pressure-sensitive tape at 180°angle GB/T 2792-1998	Accredited only for peel strength	
					Kraft paper pressure sensitive adhesive tape HG/T 2408-1992	Accredited only for peel strength	